

CR LAURENCE CO., INC. TEST REPORT

SCOPE OF WORK

AIR / WATER / STRUCTURAL TESTING ON OST451, WINDOW WALL/STOREFRONT SYSTEM
(INTERIOR GLAZED)

REPORT NUMBER

K0149.01-303-47 R1

TEST DATE(S)

08/12/19 - 10/03/19

ISSUE DATE

02/11/20

REVISION DATE

2/14/20

RECORD RETENTION END DATE

07/25/23

PAGES

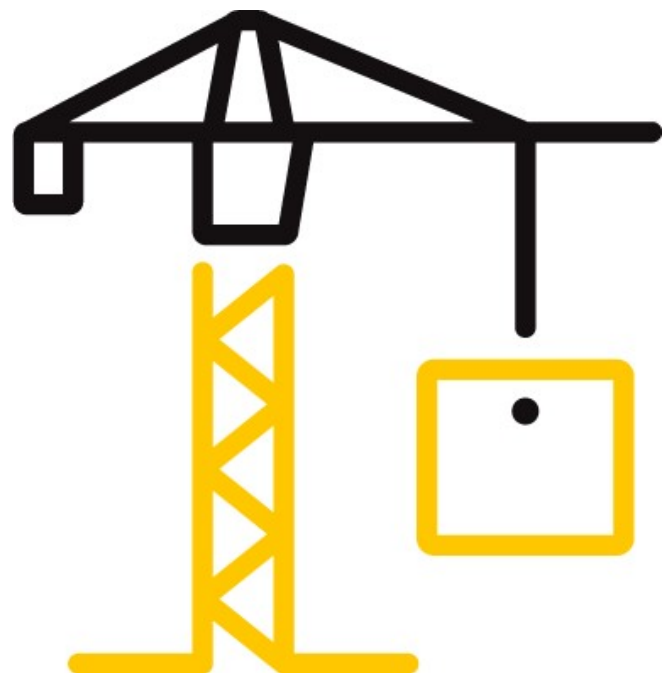
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TEST REPORT FOR CR LAURENCE CO., INC.

Report No.: K0149.01-303-47 R1

Date: 02/11/20

REPORT ISSUED TO

CR LAURENCE CO., INC.

2503 E. Vernon Avenue
Los Angeles, California 90058

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by CR Laurence Co., Inc., Los Angeles to perform testing in accordance with AAMA 501, *Methods of Test for Exterior Walls*, on their OST451, Storefront System (interior glaze). Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at CR Laurence Co., Inc. test facility in Los Angeles, California.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

TITLE	RESULTS
Design Pressure	±1200 Pa (±25.06 psf)
Air Infiltration	0.3 L/s/m ² (0.06 cfm/ft ²)
Water Penetration Resistance Test Pressure	400 Pa (8.35 psf)
Uniform Load Structural Test Pressure	±1800 Pa (±37.59 psf)

For INTERTEK B&C:

COMPLETED BY: Aaron Baker
TITLE: Technician – Building & Construction
SIGNATURE: 
Digitally Signed by: Aaron Baker
DATE: 02/14/20

REVIEWED BY: Jarod Hardman
TITLE: Operations Manager
SIGNATURE: 
Digitally Signed for: Jarod Hardman by Anabel Becerra
DATE: 02/14/20

adb:ms

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SECTION 3

TEST METHOD(S)

The specimens were evaluated in accordance with the following:

AAMA 205-15, *In-Plant Testing Guidelines for Manufacturers and Independent Laboratories*

AAMA 501-15, *Methods of Test for Exterior Walls*

AAMA 501.1-17, *Standard Test Method for Water Penetration of Windows, Curtain Walls and Doors using Dynamic Pressure*

AAMA 501.4-18, *Recommended Static Testing Method for Evaluating Curtain Wall and Storefront Systems Subjected to Seismic and Wind Induced Interstory Drift*

ASTM E283-04(2012), *Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen*

ASTM E330/E330M-14, *Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference*

ASTM E331-00(2016), *Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference*

ASTM E547-00(2016), *Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Cyclic Static Air Pressure Difference*

SECTION 4

MATERIAL SOURCE/INSTALLATION

Test specimen was provided by the client. Representative samples of the test specimen were not retained by Intertek B&C.

The specimen was installed into a Spruce-Pine-Fir wood buck. The rough opening allowed for a 3/8" shim space. The interior and exterior perimeter of the system was sealed with sealant. Installation of the tested product was performed by the client.

LOCATION	ANCHOR DESCRIPTION	ANCHOR LOCATION
Through head and sill	1/4" – 3 1/2" anchor bolt	6" from center line of verticals and mid-span of each lite.

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SECTION 5 EQUIPMENT

Calibration of test equipment was performed by Intertek B&C in accordance with AAMA 205-15 "In-Plant Testing Guidelines for Manufacturers and Independent Laboratories"

SECTION 6 LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Roman Anguiniga	CR Laurence Co., Inc.
Benjamin Johns	Intertek B&C
Jarod Hardman	Intertek B&C

SECTION 7 TEST SPECIMEN DESCRIPTION

Product Type: Storefront System

Series/Model: OST451 interior glazed

Product Size(s):

OVERALL AREA:	WIDTH		HEIGHT	
	Millimeters	Inches	Millimeters	Inches
15.19 m ² (163.48 ft ²)				
Overall Size	5537	218	2743	108

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Frame Construction:

FRAME MEMBER	MATERIAL	DESCRIPTION
Jamb	Aluminum	Part No. OT652 (see attached drawings section 01)
Jamb Insert	PVC	Part No. PV100 9see attached drawings section01)
Head	Aluminum	Part No. OT662 (see attached drawings section 06)
Head Insert	Aluminum	Part No. OT664 (see attached drawings section 06)
Sill Insert	Aluminum	Part No. OT666 (see attached drawings section 08)
Sill Channel	Aluminum	Part No. OT668 (see attached drawings section 08)
Vertical Mullion	Aluminum	Part No. OT655 (see attached drawings section 02)
Intermediate Horizontal	Aluminum	Part No. OT663 (see attached drawings section 07)
Female Expansion Mullion	Aluminum	Part No. FF569 (see attached drawings section 04)
Male Expansion Mullion	Aluminum	Part No. FF561(see attached drawings section 04)
	JOINERY TYPE	DETAIL
All Corners	Flush	2 #12 x2" hex head screws through frame members Part No. ST269

Reinforcement: *No reinforcement was utilized*

Weatherstripping:

DESCRIPTION	QUANTITY	LOCATION
Gasket	12 rows	Interior of IG
Vertical SSG Gasket	2 rows	Interior of SSG Vertical Mullion
"W" Edge Block	5 rows	Interior of Vertical mullion, Expansion mullion & Jamb

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Glazing: *No conclusions of any kind regarding the adequacy or inadequacy of the glass in any glazed test specimen(s) can be made.*

GLASS TYPE	SPACER TYPE	INTERIOR LITE	EXTERIOR LITE	GLAZING METHOD
1" IG	1/2" ALUM	1/4" Tempered	1/4" Tempered	Dry glazed with EPDM press in gasket at interior and exterior face part No. NP225

LOCATION	QUANTITY	DAYLIGHT OPENING		GLASS BITE
		Millimeters	Inches	
Upper Fixed lite	4	1321 x 1778	52 x 70	7/16"
Lower Fixed Lite	4	1321 x 813	52 x 32	7/16"

Drainage:

DRAINAGE METHOD	SIZE	QUANTITY	LOCATION
Weep Hole	7/16" x 1/4"	8	2 per bay; equal spacing

Hardware:

DESCRIPTION	QUANTITY	LOCATION
Anchor Clip (Part No. AP563)	8	Intermediate Horizontal, 2 per bay
1/4" - 3 1/2" Anchor Bolts	24	Head, Sill
2" urethane baffle	8	At each weep hole location
#12 x 2" HHS	16	Intermediate Horizontal
1/4" x 1/2" PH SMS Screws	8	Intermediate Horizontal

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**SECTION 8
TEST RESULTS**

The temperature during testing was 23°C (74°F). The results are tabulated as follows:

TITLE OF TEST	RESULTS	ALLOWED	NOTE
Uniform Load Preload, per ASTM E330 +600 Pa (+12.5 psf)	No damage	No damage	
Air Leakage, Infiltration per ASTM E283 at 75 Pa (1.57 psf)	0.1 L/s/m ² (<0.01 cfm/ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Infiltration per ASTM E283 at 300 Pa (6.27 psf)	0.3 L/s/m ² (0.13 cfm/ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Exfiltration per ASTM E283 at 75 Pa (1.57 psf)	0.1 L/s/m ² (0.13 cfm/ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Exfiltration per ASTM E283 at 300 Pa (6.27 psf)	<0.1 L/s/m ² (<0.01 cfm/ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Water Penetration, per ASTM E331 at 400 Pa (8.35 psf)	Pass	No leakage	
Water Penetration, per ASTM E547 at 400 Pa (8.35 psf)	Pass	No leakage	
Water Penetration, per AAMA 501.1 at 400 Pa (8.35 psf)	Pass	No leakage	
Interstory Drift – 1% Lateral Seismic, per AAMA 501.4	1.08", 3 cycles No damage	No damage	
Air Leakage, Infiltration per ASTM E283 at 75 Pa (1.57 psf)	0.1 L/s/m ² (0.03 cfm/ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Infiltration per ASTM E283 at 300 Pa (6.27 psf)	0.1 L/s/m ² (0.06 cfm/ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1

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TITLE OF TEST	RESULTS	ALLOWED	NOTE
Air Leakage, Exfiltration per ASTM E283 at 75 Pa (1.57 psf)	0.3 L/s/m ² (0.06 cfm/ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Exfiltration per ASTM E283 at 300 Pa (6.27 psf)	0.3 L/s/m ² (0.01 cfm/ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Water Penetration, per ASTM E331 at 400 Pa (8.35 psf)	Pass	No leakage	
Uniform Load Deflection, per ASTM E330 Deflections taken at vertical +1200 Pa (+25.06 psf) -1200 Pa (-25.06 psf)	4.1 mm (0.16") 6.1 mm (0.17")	13.2 mm (0.52") max. 13.2 mm (0.52") max.	2, 3
Air Leakage, Infiltration per ASTM E283 at 75 Pa (1.57 psf)	<0.1 L/s/ m ² (0.03 cfm/ ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Infiltration per ASTM E283 at 300 Pa (6.27 psf)	<0.1 L/s/ m ² (0.06 cfm/ ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Exfiltration per ASTM E283 at 75 Pa (1.57 psf)	<0.1 L/s/ m ² (0.04 cfm/ ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Exfiltration per ASTM E283 at 300 Pa (6.27 psf)	<0.1 L/s/ m ² (0.02 cfm/ ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Water Penetration, per ASTM E331 at 400 Pa (8.35 psf)	Pass	No leakage	
Uniform Load Structural, per ASTM E330 Permanent set taken at vertical +1800 Pa (+37.59 psf) -1800 Pa (-37.59 psf)	0.3 mm (<0.01") 0.5 mm (<0.01")	4.6 mm (0.18") max. 4.6 mm (0.18") max.	2, 3
Interstory Drift – 1.5% Lateral Seismic, per AAMA 501.4	1.75", 3 cycles No damage	No damage	

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TITLE OF TEST	RESULTS	ALLOWED	NOTE
Air Leakage, Infiltration per ASTM E283 at 75 Pa (1.57 psf)	<0.1 L/s/ m ² (<0.01 cfm/ ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Infiltration per ASTM E283 at 300 Pa (6.27 psf)	<0.1 L/s/ m ² (0.04 cfm/ ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Exfiltration per ASTM E283 at 75 Pa (1.57 psf)	<0.1 L/s/ m ² (<0.01 cfm/ ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Air Leakage, Exfiltration per ASTM E283 at 300 Pa (6.27 psf)	<0.1 L/s/ m ² (<0.01 cfm/ ft ²)	0.3 L/s/m ² (0.06 cfm/ft ²) max.	1
Water Penetration, per ASTM E331 at 400 Pa (8.35 psf)	Pass	No leakage	

General Note: All testing was performed in accordance with the referenced standard(s).

Note 1: Test Date 08/12/19 / Time: 08:00 AM

Note 2: Loads were held for 10 seconds.

Note 3: Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.

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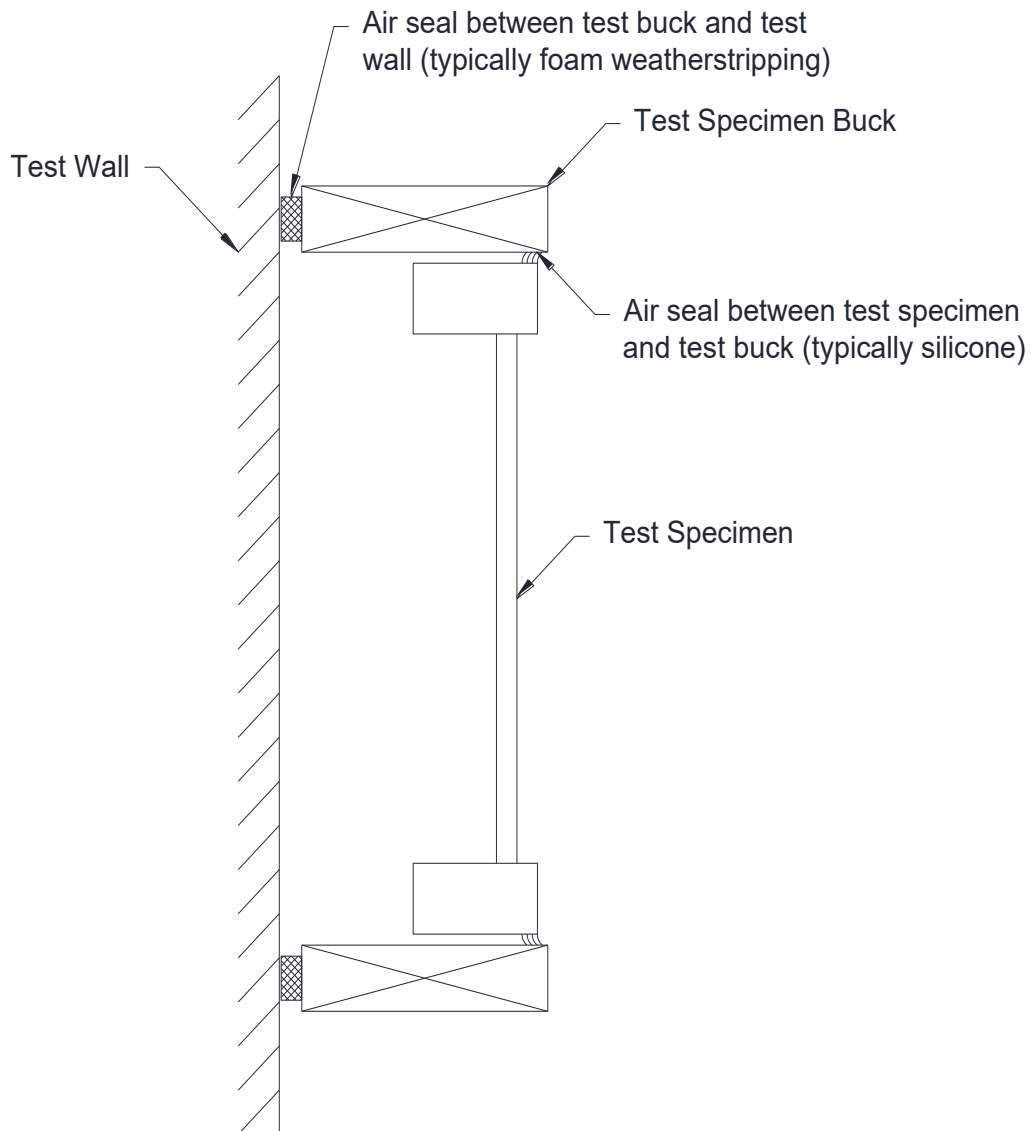
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SECTION 9

LOCATION OF AIR SEAL

The air seal between the test specimen and the test wall is detailed below. The seal is made of foam weatherstripping and is attached to the edge of the test specimen buck. The test specimen buck is placed against the test wall and clamped in place, compressing the weatherstripping and creating a seal.





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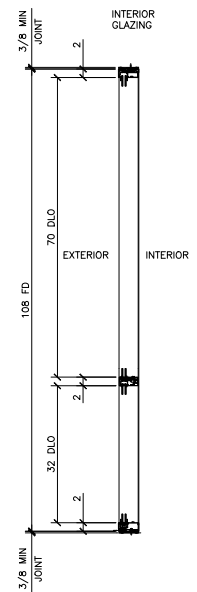
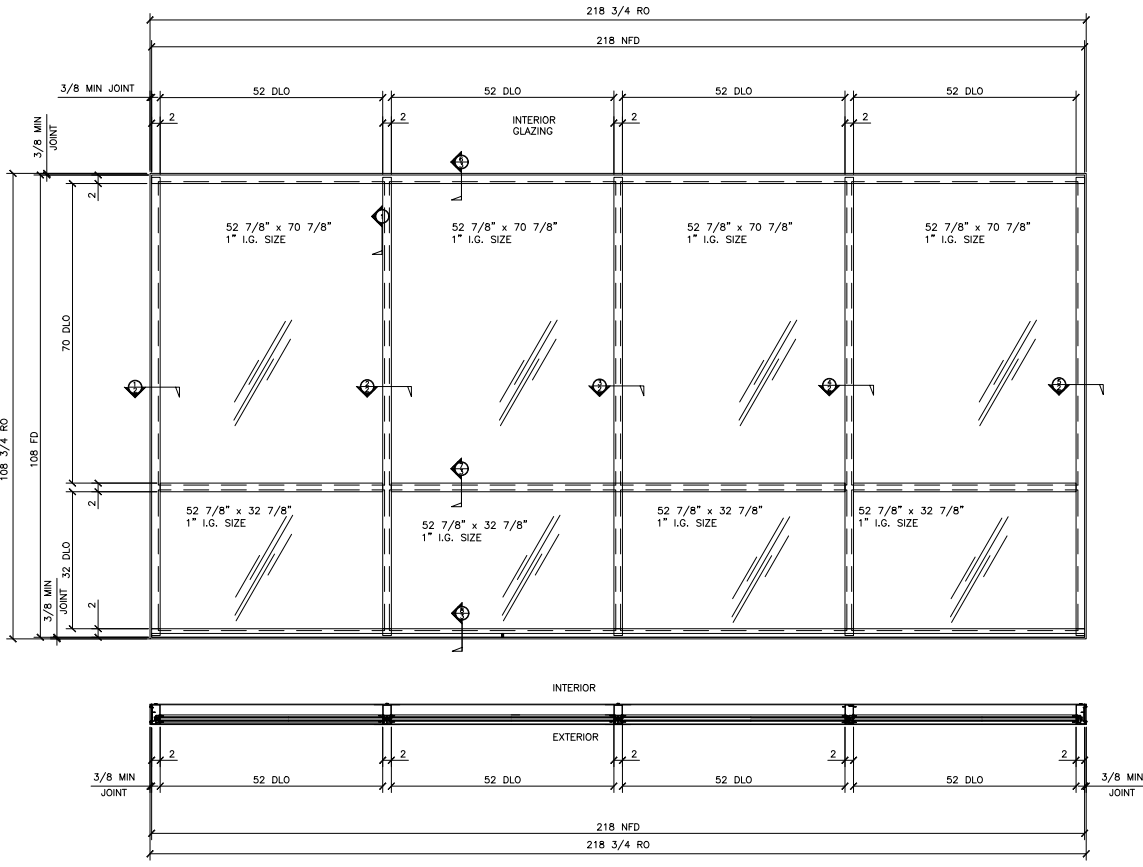
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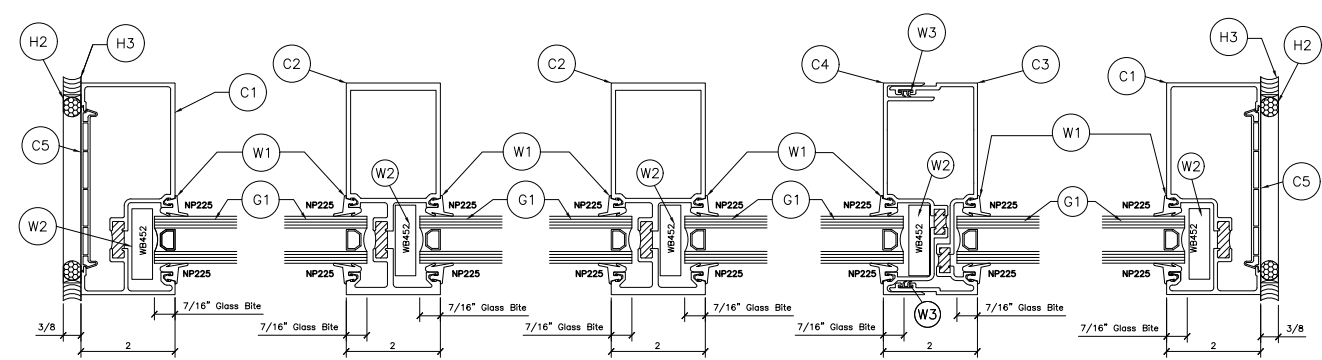
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SECTION 10
DRAWINGS

The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimen(s) reported herein.



REVISIONS	
 C.R. LAURENCE CO. ARCHITECTURAL PRODUCTS 2100 E. 38TH Street, Los Angeles, CA 90008 www.crlaurence.com	
SERIES OST451 INTERIOR GLAZED STOREFRONT SYSTEM	
Job Name:	
Glazing Contractor:	
DATE:	10/9/2019
DRAWN BY:	RA
CHECKED BY:	XX
SCALE:	AS SHOWN
JOB #:	PTC865216
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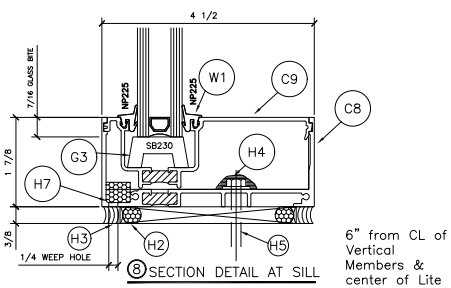
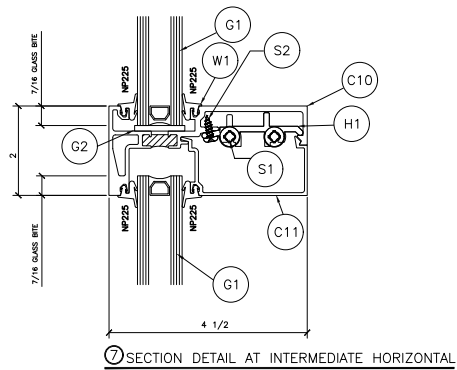
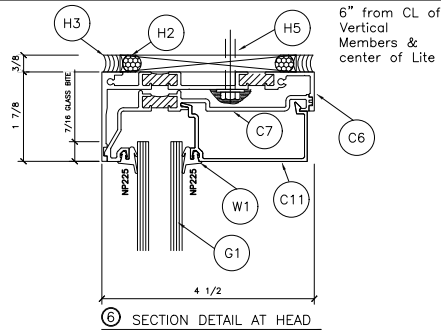
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REVISIONS

CRL
ARCHITECTURAL PRODUCTS
 C.R. LAURENCE CO.
 2100 E. 38th Street, Los Angeles, CA 90008
 www.crlaurence.com


Job Name: **SERIES OST451
 INTERIOR GLAZED
 STOREFRONT SYSTEM**

Glazing Contractor:
 DATE: 10/9/2019
 DRAWN BY: RA
 CHECKED BY: XX
 SCALE: AS SHOWN
 JOB #: PTC865216



ITEM	PT. NO.	PART DESCRIPTION
C1	OT852	WALL JAMB
C2	OT855	VERTICAL MULLION
C3	FF361	MALE EXPANSION MULLION
C4	FF369	FEMALE EXPANSION MULLION
C5	PV100	PVC JAMB FILLER
C6	OT662	HEAD CHANNEL (INT. GLAZE)
C7	OT664	HEAD INSERT (INT. GLAZE)
C8	OT668	SILL CHANNEL (INT. GLAZE)
C9	OT666	SILL INSERT (INT. GLAZE)
C10	OT663	INTERMEDIATE HORIZONTAL (INT. GLAZE)
C11	OS873	GLASS STOP (INT. GLAZE)
W1	NP225	GASKET
W2	WB452	"W" EDGE BLOCK
W3	VS200	VINYL FOR EXPANSION MULLION
G1		1/4" TEMPERED GLASS - 1/2" AIR FILLED ALUM SPACER - 1/4" TEMPERED GLASS
G2	SB451	SETTING BLOCK INTERMEDIATE (INT. GLAZE)
G3	SB230	SETTING BLOCK SILL
H1	AP563	ANCHOR CLIP
H2	EF12C	1/2" CLOSED CELL BACKER ROD
H3	DC790BL	DOW CORNING 795
H4	RTV408C	ORL-RTV 408 CLEAR
H5	---	3/8"-16 x 8" ANCHOR BOLTS
H7	UB-835	URETHANE BAFFLE
S1	ST269	#12 x 2" HEX HEAD SCREWS
S2	ST206	1/4" x 1/2" PH SMS SCREWS

REVISIONS



C.R. LAURENCE CO.

 ARCHITECTURAL PRODUCTS

 2100 E. 38th Street, Los Angeles, CA 90008

 www.crlaurence.com

SERIES OST451

 INTERIOR GLAZED

 STOREFRONT SYSTEM

Job Name: _____

 Glazing Contractor: _____

DATE: 10/9/2019

 DRAWN BY: RA

 CHECKED BY: XX

 SCALE: AS SHOWN

 JOB #: PTC865216

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